
WORKWEAR
TUFFSTUFF WORKWEAR
FORT WORKWEAR
FORT FOOTWEAR

PROUD SPONSORS OF

BETFRED SUPER LEAGUE



BELLE VUE SPEEDWAY

FIX RADIO THE BUILDERS STATION

FIX RADIO



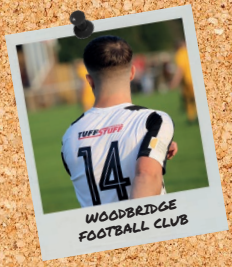
GERWYN PRICE



RYAN MEIKLE



JOE CULLEN



WOODBRIDGE FOOTBALL CLUB



LINFIELD FOOTBALL CLUB



STEPHEN BURTON

TUFFSTUFF AMBASSADORS



THE YORKSHIRE STONE DRESSER



DANNY MADDEN



NEW IN



TUFFSTUFF ICON T-SHIRT
156



INSULATED THERMAL BOTTLE
TS1



TUFFSTUFF MUG
TS2

TUFFSTUFF LOGO T-SHIRT
155

PROFLEX BELT
775

TUFFSTUFF LOGO BEANIE
417

STRATFORD SOFTSHELL JACKET
255

PRO WORK GLOVE
610

WINTER BUNDLE
425

BLYTH SAFETY BOOT
FF114

SUTHERLAND UNLINED WINDBREAKER
296

TUFFSTUFF PEAKED BEANIE
416

EVO SAFETY TRAINER
FF113

TUFFSTUFF LOGO T-SHIRT 155

180gsm
100% Cotton

Made for everyday wear
Classic styling for professional look
Flexible stretch fabric for ease of movement
Reinforced at the shoulder seam and back of neck

Black | Grey | Olive | Burgundy

S | M | L | XL | 2XL



TUFFSTUFF ICON T-SHIRT 156

220gsm
100% Cotton

Reinforced at the shoulder seam & back of neck
Flexible stretch fabric for ease of movement
Made for everyday wear
Classic styling for a professional look

Off White

S | M | L | XL | 2XL



ELITE T-SHIRT
151

170gsm
100% Polyester

Moisture wicking
Lightweight
Breathable
Excellent colour retention
Reflective print to shoulders

Black | Grey | Navy

S | M | L | XL | 2XL | 3XL



PRO WORK POLO SHIRT
134

240gsm
50% Polyester | 50% Cotton

Easy care fabric
Contrast panels
Taped neckline

Black | Grey | Navy

S | M | L | XL | 2XL | 3XL



ELITE POLO SHIRT
131

170gsm
100% Polyester

Quick drying
Lightweight
Breathable
Moisture wicking
Easy care
Excellent colour retention

Black | Grey | Navy

S M L XL 2XL 3XL



HENDON HOODIE
177

320gsm
50% Polyester | 50% Cotton

Jersey knit
Lined hood
Front pouch pocket
Taped neck
Reactive dyed

Black | Grey | Navy

S M L XL 2XL 3XL



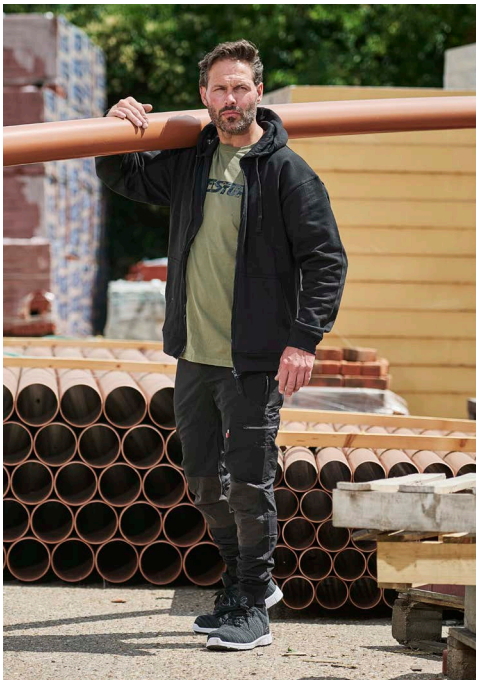
PRO WORK HOODIE
187

320gsm
50% Polyester | 50% Cotton

Full zip
Jersey knit
Lined hood
Two side pockets
Taped neck
Reactive dyed

Black | Grey | Navy

S M L XL 2XL



TUFFSTUFF LOGO HOODIE
166

320gsm
50% Polyester | 50% Cotton

Jersey knit
Lined hood
Two side pockets
Taped neck
Reactive dyed

Black | Navy

S M L XL 2XL



HUDSON HOODIE
188

340gsm

83% Polyester | 12% Rayon | 5% Elastane

Quick-drying and moisture wicking compact technical fabric

4 Way stretch

Zipped front pouch pocket

Adjustable hood

TuffStuff branding on chest

Grey

S M L XL 2XL



CAMDEN MID-LAYER
168

215gsm

100% Polyester

Comfortable brushed fleece inner

¼ Zip, lightweight and versatile

Zipped chest pocket

Natural stretch

TuffStuff branding on arm

Grey

S M L XL 2XL



HALE JACKET
263

380gsm Mechanical stretch pique fabric
100% Polyester

Waterproof TPU membrane to 8000mm
Breathable to 2000mvp
Windproof
Zipped side pockets
Adjustable hood
Fleece lining with hexagonal design to aid air circulation

Black | Grey

S M L XL 2XL



ELITE BODYWARMER
235

220gsm ThermoFort insulation
100% Nylon

Lightweight
Hardwearing rip-stop
Zipped handwarmer pockets

Black

S **M** L XL **2XL** 3XL



SNAPE JACKET
256

70gsm Nylon rip-stop
320gsm Softshell outer
220gsm ThermoFort insulation
100% Nylon | 96% Polyester | 4% Elastane

Zipped handwarmer pockets
Adjustable cuffs
Zipped chest pocket

Black | Grey

S M L XL 2XL



HOWDEN BODYWARMER
279

380T Nylon
280gsm Softshell
130gsm ThermoFort padding

Softshell panelling for increased comfort
Zipped chest and side pockets
Water resistant
Windproof
Adjustable hood

Black

S M L XL 2XL 3XL



HATTON JACKET
273

380T Nylon
280gsm Softshell
130gsm ThermoFort padding

Softshell panelling for increased comfort and movement
Zipped chest and side pockets
Water resistant
Windproof
Adjustable hood

Black

S | M | L | XL | 2XL | 3XL



PRO WORK BODYWARMER
229

100% Polyester
Hardwearing Oxford outer

Reflective trim
Windproof
Zipped chest pocket
Internal pocket
Two side entry pockets

Grey | Navy

S | M | L | XL | 2XL | 3XL



CLEVELAND JACKET
299

100% Polyester
Hardwearing Oxford outer

Water resistant fabric to 2000mm
Concealed hood
Reflective trim
Windproof
Internal pocket
Fleece lined

Grey | Navy

S M L XL 2XL 3XL



STANTON JACKET
252

240gsm Softshell
96% Polyester | 4% Elastane

Waterproof TPU membrane to 5000mm
Breathable to 2000mvp
Fleece lined
Waterproof

Black

S M L XL 2XL 3XL



STRATFORD SOFTSHELL JACKET 255

320gsm Softshell
200gsm Thermofort padding
94% Polyester | 6% Spandex

Waterproof TPU membrane to 8000mm
Breathable to 1000mvp
Waterproof zips
Adjustable hood

Black

S M L XL 2XL 3XL



SUTHERLAND LINED WINDBREAKER 295

100% Nylon
Hardwearing PU coated outer

Waterproof fabric to 3000mm
Breathable to 3000mvp
Taped seams
Zipped side opening
Windproof with fleece lining
Reflective print
Adjustable hood
Kangaroo pocket

Black | Grey | Green

S M L XL 2XL 3XL



SUTHERLAND UNLINED WINDBREAKER 296

100% Nylon
Hardwearing PU coated outer

Waterproof fabric to 3000mm
Breathable to 3000mvp
Taped seams
Lightweight mesh lining
Zipped side opening
Reflective print
Adjustable hood
Kangaroo pocket

Black | Navy

S M L XL 2XL 3XL



NEWPORT JACKET 293

100% Nylon
Hardwearing PU coated outer
DWR coating

Waterproof fabric to 5000mm
Windproof
Reflective piping
Taped seams
Fleece lined with embroidery access
Zipped side and chest pockets
Concealable hood

Black

S M L XL 2XL



PRO WORK SHORT
811

330gsm
65% Polyester | 35% Cotton

Triple stitched
Cargo style
Hammer loop
YKK zip

Black | Navy

28" 30" 32" 34" 36" 38" 40" 42" 44"

Inseam 11"



PROFLEX SHORT
815

260gsm
63% Polyester | 34% Cotton | 3% Elastane

Full stretched fabric
Slim fit
Triple stitched seams
Tuck away Tuff-Tex reinforced holster pockets
Rule pocket
Hammer loop
YKK zip

Black | Navy

28" 30" 32" 34" 36" 38" 40" 42" 44" 46" 48"

Inseam 11"



HYPERFLEX SHORT
818

235gsm
93% Polyester | 7% Elastane

Four way stretch
Adjustable waistband
Gusset at crotch
Four zip pockets

Black

S | M | L | XL | 2XL | 3XL



ELITE SHORT
827

235gsm
65% Polyester | 35% Cotton

Lightweight rip-stop fabric
Tuff-Tex trim to main wear areas
Triple stitched seams for added strength
Deep double front poackets
YKK zip

Grey

28" | 30" | 32" | 34" | 36" | 38" | 40" | 42" | 44"

Inseam 8"



ENDURO SHORT
844

235gsm
65% Polyester | 35% Cotton

Rip - stop fabric
Triple stitched crotch
Cargo style
Double stitched inseam
YKK zip

Black | Grey | Navy | Sand

28"	30"	32"	34"	36"	38"	40"	42"	44"	46"	48"

Inseam 10"



PROFLEX TROUSER
715

260gsm
65% Polyester | 34% Cotton | 3% Elastane

Full stretch fabric
Slim fit
Triple stitched seams
Tuck away Tuff-Tex reinforced holster pockets
Top loading Tuff-Tex 2.0 knee pad pockets
YKK zip

Black | Grey | Navy

28"	30"	32"	34"	36"	38"	40"	42"	44"	46"	48"

Leg Lengths
Regular 30" | Long 32.5" | Extra Long 35"

* Extra Long 30"- 40" only



X-MOTION TROUSER 725

250gsm

65% Polyester | 35% Cotton

X-Motion polyamide stretch panels for superior comfort and flexibility

Abrasion resistant Tuff-Tex trim to main wear areas

Triple stitched seams

Knee pad pockets

Easy access holster pockets

YKK zip

Grey

28" | 30" | 32" | 34" | 36" | 38" | 40" | 42" | 44"

Leg Lengths

Regular 30" | Long 32.5"



PRO WORK TROUSER 711

330gsm

65% Polyester | 35% Cotton

Triple stitched

Holster pockets

Knee pad pockets

YKK zip

Black | Grey | Navy | Stone

28" | 30" | 32" | 34" | 36" | 38" | 40" | 42" | 44" | 46" | 48"

Leg Lengths

Regular 30" | Long 32.5" | Extra Long 35"

° Extra Long 30"- 40" black only



ELITE TROUSER
727

220gsm Rip-stop fabric
65% Polyester | 35% Cotton

Tuff-Tex trim to main wear areas
Adjustable waistband
Triple stitched
Multi-pocketed
Knee pad pockets
Reflective rear trim
YKK zip

Black

28" | 30" | 32" | 34" | 36" | 38" | 40" | 42" | 44"

Leg Lengths
Regular 30" | Long 32.5"



EXCEL WORK TROUSER
710

330gsm
65% Polyester | 35% Cotton

Two tone
Triple stitched
Holster pockets
Knee pad pockets
Tuff-Tex trim
YKK zip

Grey | Stone

28" | 30" | 32" | 34" | 36" | 38" | 40" | 42" | 44"

Leg Lengths
Regular 30" | Long 32.5"



EXTREME WORK TROUSER 700

320gsm Canvas
65% Polyester | 35% Cotton

Triple stitched
Detachable holster pockets
Knee pad pockets
Cordura trim
YKK zip

Black | Navy

28" | 30" | 32" | 34" | 36" | 38" | 40" | 42" | 44"

Leg Lengths
Regular 30" | Long 32.5"



HYPERFLEX TROUSER 718

260gsm
93% Polyester | 7% Elastane

Four way stretch
Slim fit
Tuff-Tex 2.0 reinforced knee protection
Adjustable waistband
Gusset at crotch

Black

S | M | L | XL | 2XL | 3XL



TUFFSTUFF WORK JOGGER 717

320gsm
50% Polyester | 50% Cotton

Knee pad pockets
Hammer loop
Drawcord waistband
Back zip pocket

Black | Grey | Navy

S M L XL 2XL



KNEE PADS 779

E20 High elastic EVA
100% Ethylene-vinyl acetate

Twenty piece segmented design
Increased comfort and flexibility

Black

ONE SIZE



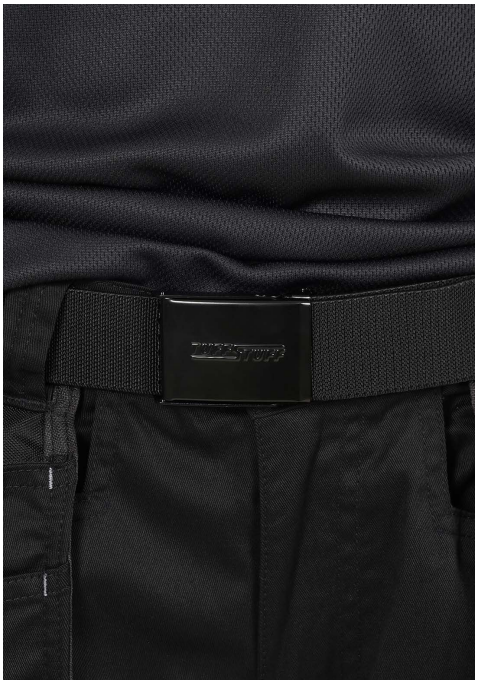
PROFLEX BELT
775

70% Polyester | 30% Elastane

Quick and easy lock system
Heavy duty
Firm and tough webbing for extra durability
Universal fit

Black

ONE SIZE



EXTREME WORK SOCK
606

34% Cotton | 32% Coolmax | 29% Polyester
3% Viscose | 2% Lycra

Coolmax multi-fibre technology
In turned comfort welt
Reinforced heel and toe
Arch support

Black

6 - 11 UK



ELITE LOW CUT SOCK
607

46% Nylon | 29% Coolmax | 23% Cotton | 2% Elastane

Coolmax multi-fibre technology
In turned comfort welt
Reinforced heel and toe
Arch support

Black | Grey

6 - 11 UK



PRO WORK GLOVE
610

Synthetic Leather | Neoprene

Enhanced protection with padded palms and knuckles
Improved comfort and fit with adjustable cuffs
Resistant to abrasion, cuts, punctures and tears
Conforms to (EU) 2016/425

Black

L | XL



TOUCH SCREEN GLOVE 605

100% Acrylic

Touch screen-compatible tips on the thumb and index finger
Tubular ribbed cuff

Black

ONE SIZE



PRO WORK NECK WARMER 420

100% Polyester

Warm microfleece
Machine washable
Can be used as face covering

Black

ONE SIZE



PRO WORK BEANIE
410

100% Acrylic

Two-tone
Chunky Knit
Thinsulate lined

Black

ONE SIZE



TUFFSTUFF PEAKED BEANIE
416

100% Acrylic

Soft microfleece lining
Peak and ear flaps
Stretch fit

Black

ONE SIZE



ELITE BOBBLE HAT
415

100% Acrylic

3M Thinsulate
Chunky knit
Lined with microfleece

Orange

ONE SIZE



REFLECTIVE BEANIE
412

100% Acrylic

Thinsulate lined
Reflective banding

Yellow

ONE SIZE



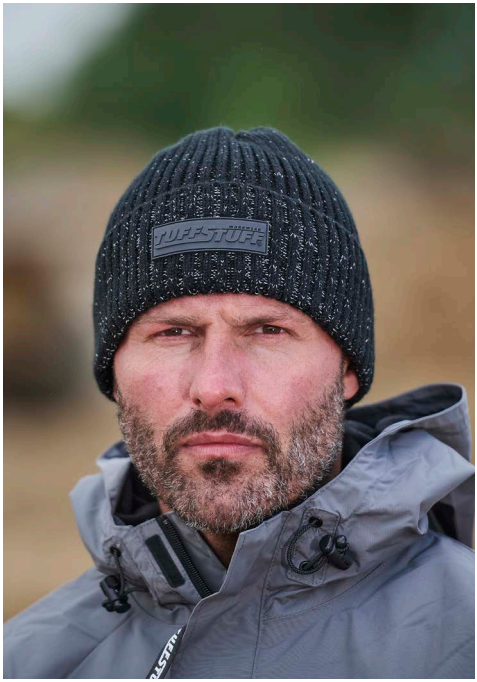
TUFFSTUFF LOGO BEANIE
417

100% Acrylic

Reflective yarn
Chunky knit
Rubber TuffStuff logo

Black

ONE SIZE



WINTER BUNDLE
425

Fleece Beanie | Fleece Gloves | Fleece Neckwarmer
100% Polyester
230gsm Fleece

Embroidered TuffStuff logo
Warm lightweight fleece
Machine washable

Black

ONE SIZE



BASEWEAR TOP & BOTTOM
808 | 805

170gsm
60% Easywarm | 30% Polyester | 10% Elastane

Full stretch for ease of movement
Breathable for all day comfort
Moisture wicking and quick drying
Easywarm fibres to retain heat without adding bulk
Lightweight and ideal for layering

*** Sold Separately**

Black

S | M | L | XL | 2XL



TATTERSALL SHIRT
100

65% Polyester | 35% Cotton

Brushed woven fabric
Pleated back
Twin needle stitched
Single chest pocket
Classic fit

Blue | Green

M | L | XL | 2XL | 3XL



MELTON SHIRT
146

100% Cotton

Breathable
Soft brushed fabric
Single chest pocket
Cutaway collar
Classic fit

Blue

S M L XL 2XL 3XL



HYDE SHIRT
143

100% Cotton

Yarn dyed
Single chest pocket
Brushed finish
Thick, durable and hardwearing

Blue

S M L XL 2XL 3XL



EASTON PULLOVER
238

340gsm Sweater fleece
100% Polyester

Hardwearing knitted marl fabric
Comfortable fleece inner
Zipped handwarmers pockets

Grey | Blue | Green

S | M | L | XL | 2XL



WORKFORCE SWEATSHIRT
167

280gsm
70% Polyester | 30% Cotton

Comfortable fit
Brushed inner
Elasticated cuff and waistband
Excellent colour retention
Ideal for personalising

Black | Grey | Navy

XS | S | M | L | XL | 2XL | 3XL



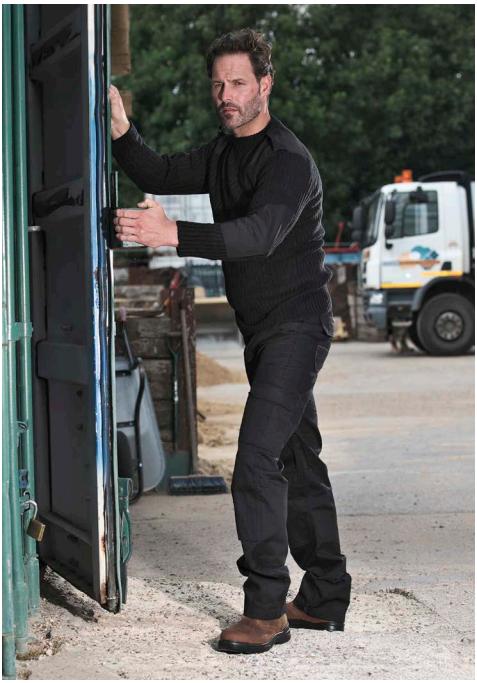
CREW NECK COMBAT JUMPER 120

100% Acrylic

Heavyweight 7 gauge knit
Elbow patches
Shoulder patches
Epaulettes

Black | Navy | Green

S | M | L | XL | 2XL | 3XL



V NECK COMBAT JUMPER 120V

100% Acrylic

Heavyweight 7 gauge knit
Elbow patches
Shoulder patches
Epaulettes

Black | Navy

S | M | L | XL | 2XL | 3XL



MELROSE JACKET
205

300gsm Fleece
100% Polyester

Anti pill finish
Two zipped side entry pockets
Adjustable hem

Black | Navy

XS | S | M | L | XL | 2XL | 3XL



LOMOND JACKET
207

360gsm Fleece
100% Polyester

Anti pill finish
Windproof
Adjustable hem
Microfibre lining
Internal pockets

Navy

S | M | L | XL | 2XL



PORTMAN SHACKET
126

230gsm Microfleece outer
180gsm Lining
100% Polyester

Sherpa fleece lined
Padded sleeves
Full length front zip
Adjustable studded cuff
Two side entry pockets

Blue | Green | Red

S M L XL 2XL 3XL



PENARTH HOODIE
125

100% Polyester

Yarn dyed
Sherpa fleece lining
Quilted hood
Two breast pockets
Side pockets

Navy | Green

S M L XL 2XL 3XL



WROXHAM BODYWARMER 222

160gsm Quilting
65% Polyester | 35% Cotton

Hardwearing outer
Two lower patch pockets with velcro closure
Side handwarmer pockets
Zipped chest pocket
Zipped front fastening with studded storm flap
Embroidery access

Black | Navy

S M L XL 2XL 3XL



CARLTON BODYWARMER 223

180gsm Quilting
100% Polyester

Hardwearing outer
Zipped chest pocket
Two zipped side entry pockets
Embroidery access

Black | Grey | Navy

S M L XL 2XL 3XL



DOWNHAM BODYWARMER 275

100% Polyester

Hardwearing outer
Comfortable fleece lining
Internal pocket
Zipped handwarmer pockets
Fully padded for extra warmth
Inside chest pocket

Black | Navy

S M L XL 2XL



HARRIS JACKET 262

240gsm
100% Polyester

Hardwearing outer
Waterproof fabric to 5000mm
Windproof
Fleece lined
Zipped side pockets
Taped seams
Internal pocket
Embroidery access

Black | Navy

S M L XL 2XL 3XL



BRECKLAND BODYWARMER 282

320gsm Softshell
96% Polyester | 4% Elastane

Windproof
Breathable
Fleece lined
Zipped chest pocket
Zipped side pockets

Black | Grey | Navy

S M L XL 2XL 3XL



SELKIRK JACKET 204

340gsm
96% Polyester | 4% Elastane

Four way stretch softshell
Waterproof TPU membrane to 5000mm
Windproof
Breathable to 2000mvp
Fleece lined
Zipped chest and side pockets
Adjustable hem and cuffs

Black | Grey | Navy

XS S M L XL 2XL 3XL



HOLKHAM JACKET
234

340gsm
96% Polyester | 4% Elastane

Four way stretch softshell
Waterproof TPU membrane to 5000mm
Breathable to 2000mvp
Windproof
Fleece lined
Zipped chest and side pockets
Adjustable hem and hood

Black | Navy

S M L XL 2XL 3XL



WORKFORCE SHORT
816

245gsm
65% Polyester | 35% Cotton

Cargo style
Part elasticated waist
YKK zip

Black | Navy

XS S M L XL 2XL

Inseam 8½"



COMBAT TROUSER
901

245gsm
65% Polyester | 35% Cotton

Multi pocketed
Removable drawcords
YKK zip

Black | Green

28" 30" 32" 34" 36" 38" 40" 42" 44"

Leg Lengths
32.5"



CAMO COMBAT TROUSER
901C

245gsm
65% Polyester | 35% Cotton

Multi pocketed
Removable drawcords
YKK zip

Woodland

28" 30" 32" 34" 36" 38" 40" 42" 44"

Leg Lengths
32.5"



WORKFORCE TROUSER
916

245gsm
65% Polyester | 35% Cotton

Cargo style
Part elasticated waist
Knee pad pockets
Double stitched crotch
YKK zip

Black | Navy

28"	30"	32"	34"	36"	38"	40"	42"	44"

Leg Lengths
Short 29" | Regular 31" | Long 33"



RUTLAND JACKET & TROUSER
245 | 945

130gsm
100% Polyester

Hardwearing rip-stop outer
Waterproof fabric to 2000mm
Breathable to 2000mvp
Windproof
Taped seams
Adjustable draw cord at waist
Concealed adjustable hood
Boot access zips in the side seam

*** Sold Separately**

Black

XS	S	M	L	XL	2XL



FLEX LINED JACKET
219

330gsm PU coated fabric
100% Polyester

Waterproof fabric to 10,000mm
Windproof
Welded seams
Detachable hood
Fleece lined
For-Tex fabric

Navy | Green

S | M | L | XL | 2XL | 3XL



FLEX JACKET & TROUSER
220 | 920

330gsm PU coated fabric
100% Polyester

Waterproof fabric to 10,000mm
Windproof
Welded seams
Hip access slits
Concealed hood
For-Tex fabric

*** Sold Separately**

Navy | Green

S | M | L | XL | 2XL | 3XL



AIRFLEX JACKET & TROUSER
221 | 921

220gsm PU coated fabric
100% Polyester

Waterproof fabric to 6000mm
Breathable to 2000mvp
Windproof
Welded seams
For-Tex fabric
Conforms to EN 343 3:2

*** Sold Separately**

Black | Navy | Green

Black

S | M | L | XL | 2XL | 3XL

Navy | Green

XS | S | M | L | XL | 2XL | 3XL



AIR REFLEX JACKET & TROUSER
251 | 951

220gsm PU coated fabric
100% Polyester

Waterproof fabric to 6000mm
Breathable to 2000mvp
Windproof
Welded seams
For-Tex fabric
Conforms to EN 343 3:2
Conforms to EN 471 Class: 3 Jacket
Conforms to EN 472 Class: 1 Trouser

*** Sold Separately**

Yellow

S | M | L | XL | 2XL | 3XL



AIRFLEX LEGGINGS
941

220gsm PU coated fabric
100% Polyester

Waterproof fabric to 6000mm
Breathable to 2000mvp
Windproof
Welded seams
For-Tex fabric
Conforms to EN 343 3:2

Green

S - M | M - L | L - XL



AIRFLEX BIB ‘N’ BRACE
521

220gsm PU coated fabric
100% Polyester

Waterproof fabric to 6000mm
Breathable to 2000mvp
Windproof
Welded seams
Front pouch pocket
Adjustable straps
For-Tex fabric
Conforms to EN 343 3:2

Navy | Green

XS | S | M | L | XL | 2XL | 3XL



FLEX COVERALL
320

330gsm PU coated fabric
100% Polyester

Waterproof fabric to 10,000mm
Welded seams
For-Tex fabric

Navy | Yellow

S | M | L | XL | 2XL | 3XL



ORWELL COVERALL
325

140gsm Padding
100% Nylon
Hardwearing PU coated Oxford outer

Waterproof fabric to 2000mm
High visibility tape and piping
Large front and rear pockets
Zipped underarm ventilation
Adjustable hem and cuff
Taped seams
Storm flap

Green

S | M | L | XL | 2XL | 3XL



WORKFORCE COVERALL 318

210gsm
80% Polyester | 20% Cotton

Studded chest pockets
Concealed studs
Back pocket
Single piece elasticated back

Navy | Royal

S M L XL 2XL



STUD FRONT COVERALL 344

240gsm
65% Polyester | 35% Cotton

Studded chest pockets
Action back with elastication
Concealed studs
Side pockets with access
Back pockets

Navy | Green

36" 38" 40" 42" 44" 46" 48" 50" 52" 54"



ZIP FRONT COVERALL
366

245gsm
65% Polyester | 35% Cotton

Zip chest pockets
Action back with elastication
Pen pocket
Covered placket
Side pockets with access

Black | Royal | Red | Navy | Green

Black | Royal | Red

34"	36"	38"	40"	42"	44"	46"	48"	50"	52"	54"

Navy | Green

34"	36"	38"	40"	42"	44"	46"	48"	50"	52"	54"	56"	58"	60"



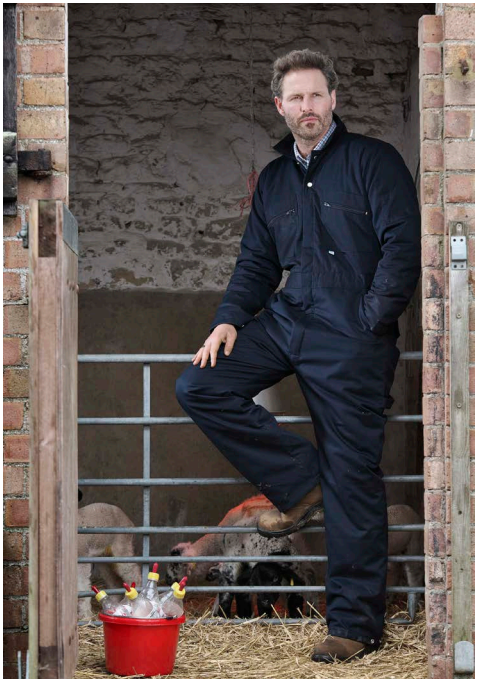
QUILTED COVERALL
377

240gsm
65% Polyester | 35% Cotton

Quilted lined
Zip chest pockets
Action back with elastication
Zip front
Covered placket
Side pockets with access
Hammer loop
Rule and pen pockets

Navy

S	M	L	XL	2XL



WAREHOUSE COAT
444

240gsm
65% Polyester | 35% Cotton

Concealed studs
Vented back

White | Navy

White

XS	S	M	L	XL	3XL

Navy

S	M	L	XL	2XL



CHILDS WAREHOUSE COAT
444C

240gsm
65% Polyester | 35% Cotton

Concealed studs
Vented back

White

5-6	7-8	9-10	11-12	13



BIB ‘N’ BRACE
544

210gsm
65% Polyester | 35% Cotton

Concealed zip pocket
Knee pad pockets
Brush pocket - White only

Navy | White

32" 34" 36" 38" 40" 42" 44" 46" 48" 50"



HI VIS VEST
225

100% Polyester

Velcro closure
Reflective tape on body & shoulders
Conforms to EN ISO 20471 Class: 2

Yellow | Orange

S M L XL 2XL 3XL 4XL



HI VIS MOTORWAY JACKET 210

100% Polyester

Waterproof
Windproof
Two way zip
Embroidery access
Taped seams
Conforms to EN ISO 20471 Class: 3
Conforms to EN 343 3:1

Yellow | Orange

S | M | L | XL | 2XL | 3XL



HI VIS BOMBER JACKET 265

100% Polyester

Waterproof
Windproof
Quilted lining
Taped seams
Conforms to EN ISO 20471 Class: 3
Conforms to EN 343 3:1

Yellow | Orange

M | L | XL | 2XL | 3XL



JUNIOR LOGO HOODIE
199

320gsm
50% Polyester | 50% Cotton

Jersey knit
Lined hood
Front pouch pocket
Taped neck
Reactive dyed

Black | Grey

3 - 4	5 - 6	7 - 8
9 - 10	11 - 12	13



PRO WORK JUNIOR TROUSER
711J

330gsm
65% Polyester | 35% Cotton

Triple stitched
Adjustable waistband
Holster pockets
Knee pad pockets
YKK zip

Black | Grey

3 - 4	5 - 6	7 - 8
9 - 10	11 - 12	13



SPLASHFLEX JACKET &TROUSER 283 | 983

190gsm PU coated fabric
100% Polyester

Waterproof to 8000mm
Windproof
Tear resistant

Zip front with studded storm flap	Jacket
Reflective piping to hood, shoulder and tape to arms	Jacket
Elasticated cuff	Jacket
Elasticated waist and hems	Trouser
Studded ankle adjustment	Trouser

*** Sold Separately**

Navy | Green

3 - 4	5 - 6	7 - 8
9 - 10	11 - 12	13



SPLASHFLEX BIB 'N' BRACE 583

109gsm PU coated fabric
100% Polyester

Waterproof to 8000mm
Windproof
Adjustable elastic braces
Chest press stud adjustment for a snug fit
Reflective tape on leg
Elasticated hem

Navy | Green

3 - 4	5 - 6	7 - 8
9 - 10	11 - 12	13



SPLASHAWAY COVERALL 323

80gsm
100% Polyester

Water resistant fabric to 3000mm
Breathable to 2000mm
Windproof
Soft and flexible fabric
Grown on hood
Taped seams

Navy | Red

1 - 2	2 - 3	3 - 4	5 - 6	7 - 8



TEARAWAY JUNIOR COVERALL 333

240gsm Hardwearing fabric
65% Polyester | 35% Cotton

Velcro chest pockets
Action back with elastication
Covered placket
Velcro fastening

Navy | Royal | Red | Woodland

1 - 2	2 - 3	3 - 4	5 - 6	7 - 8
9 - 10	11 - 12	13	14	

20"	22"	24"	26"	28"	30"	32"	34"	36"



THINSULATE KNITTED HAT 401

40gsm
100% Acrylic

Deep fold up hem
Warm and comfortable
Practical

Black | Navy | Green

ONE SIZE



FLEECE NECK WARMER/HAT 418

100% Polyester

Brushed fabric
Adjustable
Multifunctional

Black

ONE SIZE



THERMAL LONG SLEEVE VEST
SHORT SLEEVE VEST AND
LONG JOHNS
801 | 802 | 803

180gsm
50% Polyester | 50% Cotton

Brushed fabric
Lightweight material
Soft and warm

*** Sold Separately**

Denim | White

S | M | L | XL | 2XL







THINSULATE FLEECE GLOVE 601

40gsm Thinsulate lined
100% Polyester

Velcro adjustment
Warm and comfortable

Black

ONE SIZE



THINSULATE KNITTED GLOVE 602

40gsm Thinsulate lined
100% Acrylic

Elasticated cuff
Lightweight
Warm

Black

ONE SIZE



THINSULATE FINGERLESS GLOVE
603

40gsm Thinsulate lined
100% Acrylic

Ribbed cuff
Warm

Black

ONE SIZE



THINSULATE SHOOTERS MITT
604

40gsm Thinsulate lined
100% Acrylic

Top flap easily converts the fingerless mitt into full mitts
Warm

Green

ONE SIZE



ELITE FLYKNIT SAFETY TRAINER
FF109

Flyknit

EN ISO 20345 : 2022
S1 SRA
Flexible flyknit upper
Steel toe cap
Lightweight
Breathable
Oil and acid resistant sole

Grey

5 6 7 8 9 10 11 12 13



EVO SAFETY TRAINER
FF113

Nylon TTE

EN ISO 20345 : 2002
S1P SR
Lightweight nylon mesh upper
Composite toe cap
Composite midsole
Breathable
Oil and acid resistant sole

Black

6 7 8 9 10 11 12



DEBEN SAFETY BOOT
FF112

100% Leather

EN ISO 20345 : 2011
S3 SRC WR HRO
Full grain leather WRU
Steel toe cap
Steel anti-scruff toe guard
Waterproof membrane
Padded collar

Black | Brown

6	7	8	9	10	11	12	13



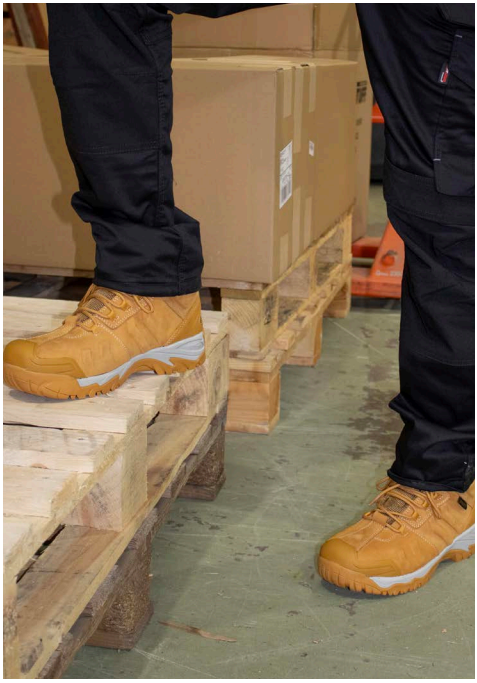
BLYTH SAFETY BOOT
FF114

100% Leather

EN ISO 20345: 2011
S3 SRC WR HRO
Premium full grain cow leather nubuck
Steel toe cap
Steel anti penetration midsole
Durable rubber sole
TPU anti-scruff toe guard
Waterproof membrane
Padded collar

Honey

6	7	8	9	10	11	12	13



REGENT SAFETY DEALER BOOT FF104

100% Leather

EN ISO 20345 : 2022
S1P SRC FO
Full grain crazy horse leather upper
Ankle support system
Steel toe cap
Steel anti penetration midsole
Dual density PU sole

Brown

6 | 7 | 8 | 9 | 10 | 11 | 12



NELSON SAFETY DEALER BOOT FF103

100% Leather

EN ISO 20345 : 2022
S1P SRC FO
Leather upper
Steel toe cap
Steel anti penetration midsole
Dual density PU sole

Black | Brown

6 | 7 | 8 | 9 | 10 | 11 | 12



KNOX SAFETY BOOT
FF100

100% Leather

EN ISO 20345 : 2011
S3 SRC
Leather WRU
Steel toe cap
Steel anti penetration midosle
Textured coated scruff cap and heel kicker
Padded collar

Black

6	7	8	9	10	11	12	13



WORKFORCE SAFETY BOOT
FF107

100% Leather

EN ISO 20345 : 2022
S1P SRC FO
Steel toe cap
Steel anti penetration midsole
Dual density PU sole

Black

6	7	8	9	10	11	12	13



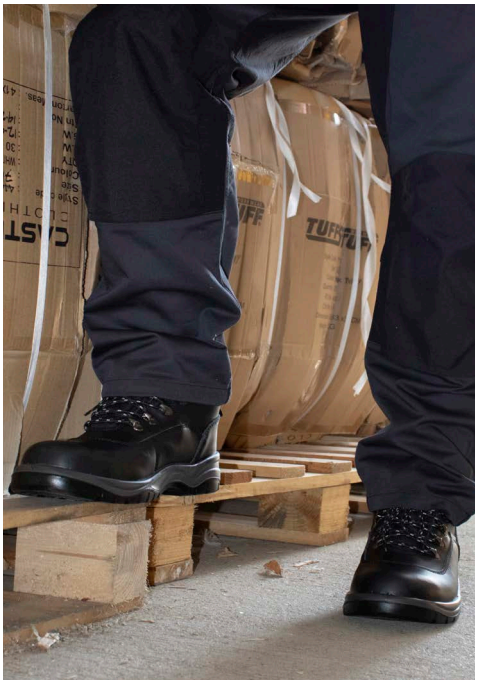
TOLEDO WATERPROOF SAFETY BOOT FF102

100% Leather

N ISO 20345 : 2022
S3 SRC FO WRU
Leather WRU
Steel toe cap
Steel anti penetration midosle
Padded collar
Dual density PU sole

Black

6 | 7 | 8 | 9 | 10 | 11 | 12



WHAT IS EN343

EN343 is a European Standard for protective clothing that outlines a minimum level of protection against wet weather.

Items are assessed on two criteria; the first **(X)** judges its ability to protect against water penetration, while the second **(Y)** measures breathability in those conditions. They are then rated from one to three in these categories:

(X) WATER PENETRATION RESISTANCE		**(Y)** BREATHABILITY	
1	Minimum level of rain protection	1	Not classified as breathable under EN343
2	Intermediate rain protection	2	Intermediate level of breathability
3	Highest level of rain protection	3	Highest level of breathability

This rating is included on the CE label inside the garment, where the EN343 mark will be followed by two numbers.

SAFETY BOOT RATING EXPLAINED

There's a clear system in place to gauge the level of protection offered by safety footwear. You've probably heard the term "S3 safety boots" before. It sounds more complex than it is. Here's a breakdown of the safety boot/shoe rating used in the UK.

SB

TOE PROTECTION

The basic safety standard for footwear. These have toe protection against a 200-joule impact. They may also have additional safety features which will be shown via other symbols. For example, if you see SB-P this means that the safety footwear also has the additional feature of Penetration Resistance of the Midsole.

S1

ANTISTATIC, OIL-RESISTANT & ENERGY ABSORPTION

On top of the basic toe protection, S1 ensures the footwear has antistatic protection, is resistant to fuel oil and has energy absorption in the heel. Again other symbols can be added, such as S1-P as above.

S2

PREVENTS WATER PENETRATION

S2 has all the same as S1, plus the added protection of preventing water penetration and absorption of the upper.

S3

MIDSOLE PENETRATION RESISTANCE

S3 safety footwear encompasses all the same levels of protection as S2, plus midsole penetration resistance.

S4

LEAK-PROOF

All the protection offered by S1 but with an entirely moulded polymer/rubber (e.g. Wellington Boots) making them waterproof and leak-proof.

S5

LEAK-PROOF WITH MIDSOLE PENETRATION RESISTANCE

All the same features of S4 footwear with the added benefit of midsole penetration resistance.

STANDARDS FOR NON-SLIP SHOES

SRA

TESTED ON CERAMIC TILE WETTED WITH SODIUM LAURYL SULPHATE (A DILUTED SOAP SOLUTION)

SRB

TESTED ON STEEL WITH GLYCEROL

SRC

TESTED UNDER SRA AND SRB CONDITIONS

CORDURA® BRAND FABRIC

CORDURA® fabric provides rugged durable performance for a variety of end uses. Products made with CORDURA® fabric feature enhanced tear and abrasion resistance, and long-lasting durability.

MANUFACTURED WITH FOR-TEX™ PERFORMANCE FABRIC

A PU-coated, tear-resistant fabric combined with durable 100% polyester tricot knit. For-Tex fabric is fully waterproof, oil and grease resistant and easy to wipe clean. All garments are finished with welded seams for maximum water-resistance.

3M Thinsulate™ INSULATION

Thinsulate™ insulation works by trapping air molecules between you and the outside environment. Because the microfibres in 3M Thinsulate™ insulation are far finer than other fibres, they trap more air in less space, which naturally makes it a better insulator.

MANUFACTURED USING TUFF-TEX™ PERFORMANCE FABRIC

A rugged and tough endurance fabric incorporating amplified tear and scuff resistance and long-lasting durability. Tuff-Tex is used in the places that require the most protection, ensuring you get lasting performance and protection from your garment.

COOLMAX®

Fabric made with COOLMAX® CORE technology transports moisture away from the body to keep the wearer cool and dry, helping to optimize performance.

MANUFACTURED WITH TUFF-TEX 2.0™ PERFORMANCE FABRIC

A rugged, tough and flexible reinforcement fabric - incorporating a structured weave with extra high durability, amplified tear and scuff resistance and a water-resistant backing. Tuff-Tex 2.0 is used in the places that require protection and enhanced movement, ensuring you get lasting performance and protection from your garment.

SIZE CHART

The following size charts are a general guide to product sizing when garments are marked, small, medium, large and so on, Each type and style of garment, depending on which layer it is, will have an appropriate ease allowance built into it to enable it to be worn over/ under other layers. This may vary from manufacturer to manufacturer.

WORKWEAR

GARMENT SIZE	XS	S	M	L	XL	2XL	3XL
CHEST | INCHES	32 - 34	36 - 38	40 -42	44 - 46	48 - 50	52 - 54	56 - 58
CHEST | CM	81 - 86	92 - 96	102 - 107	112 - 117	122 - 127	132 - 137	142 - 147
WAIST | INCHES	26 - 28	30 - 32	34 - 36	38 - 40	42 - 44	46 - 48	50 - 52

HOW TO MEASURE

CHEST Around the chest, just under the arms and across the shoulder blades

WAIST Around the narrowest part of the waist

FOOTWEAR

UK	6	7	8	9	10	11	12	13
EURO	40	41	42	43	44	46	47	48

HOW TO MEASURE

Use the ruler to measure the length of your foot from the longest toe (usually the big toe, but depends on the foot) to the back of your heel



CHILDS WEAR

SIZE	20	22	24	26	28	30	32	34
AGE	1 - 2	2 - 3	3 - 4	5 -6	7 - 8	9 - 10	11 - 12	13

CASTLE CLOTHING LTD

WORKWEAR FOR A HARD-WORKING NATION

We're Castle Clothing, and we've been kitting out the UK for the toughest physical work and the most helpful face-to-face service since 1972. We design smart, robust, and innovative workwear that's tailored to the task.

Our two brands, TuffStuff and Fort, blend professionalism with practicality. They help the nation perform at its best.

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www.castleclothing.co.uk